

Homework 2: Precedence, Gantt Charts, and SPR Grade Sheet:

Name: _____

Score: _____

Presentation**10 points total**

This sheet stapled to front of assignment	1	_____
Name, date, assignment # on every page	1	_____
Clarity and neatness of presentation	4	_____
Overall engineering presentation	4	_____

Problem 1**25 points total**

Gantt Chart	10	_____
Identify critical path	5	_____
Project duration	5	_____
Tasks with float	5	_____

Problem 2**20 points total**

Gantt Chart	10	_____
Identify critical path	5	_____
Project duration	5	_____

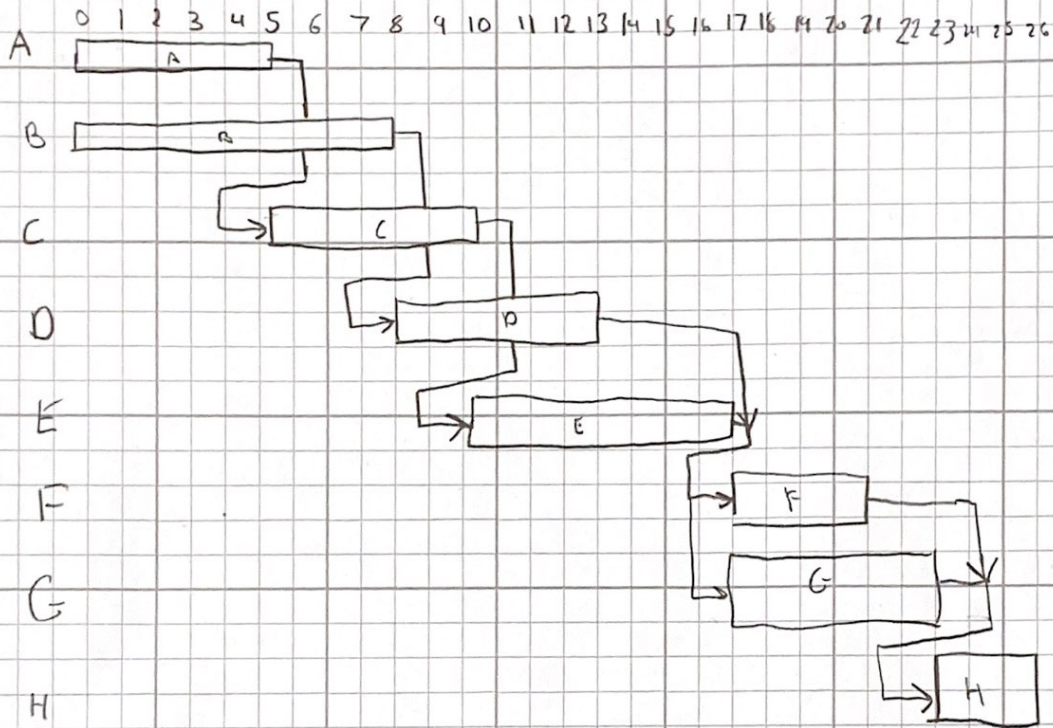
Problem 3**20 points total**

Cycle time	8	_____
SPR in CY/day	8	_____
Soil volume per day	4	_____

Problem 4**25 points total**

Cycle time	5	_____
No. of trucks for shortest time	10	_____
No. of trucks to complete in 8 hours	10	_____

1.)



b.) CRITICAL PATH: A - C - E - G - H

c.) The total project duration is 26 days

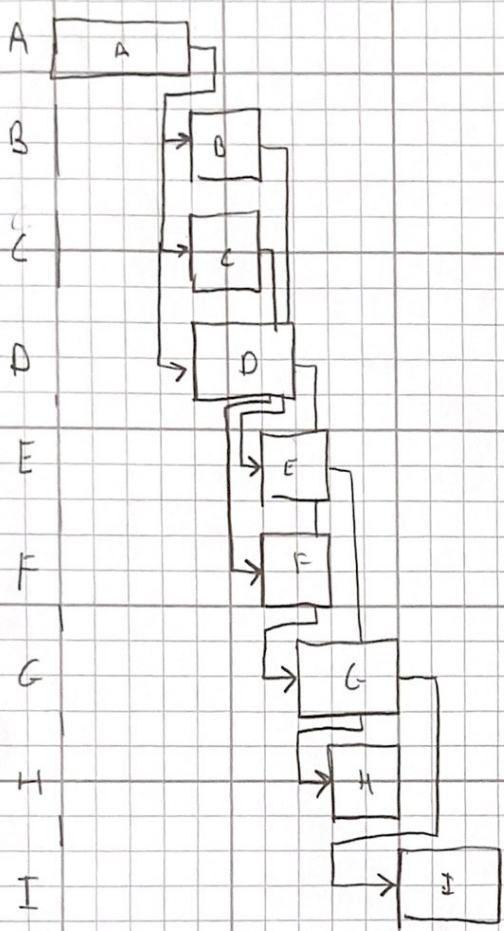
d.) Floats

F can be delayed 2 days

D can be delayed 6 days

B can be delayed 6 days

2.)
a.)



b.) Critical Path: A-D-G-I

c.) 13 days is the duration of the project.

3.) Load Time = 17 minutes

Travel Time = $\frac{12 \text{ miles} \left| \frac{60 \text{ minutes}}{30 \text{ miles} \left| \frac{1 \text{ hr}}{1 \text{ hr}} \right. \right.}{1 \text{ hr}} = \underline{24 \text{ minutes}}$

Unload Time = 12 minutes

Cycle Time = $L + T + U + T$

= $17 \text{ mins} + 24 \text{ mins} + 12 \text{ mins} + 24 \text{ mins}$

= 77 mins

SRR = $\frac{\text{Volume}}{\text{cycle time}} = \frac{6.0 \text{ CY}}{77 \text{ mins}} \cdot \frac{60 \text{ mins}}{1 \text{ hr}} \cdot \frac{1 \text{ hr}}{1 \text{ day}} = \boxed{37.4 \text{ CY/day}}$

b.) $\boxed{36.0 \text{ CY}}$, const. 2 hrs 6 full cycles

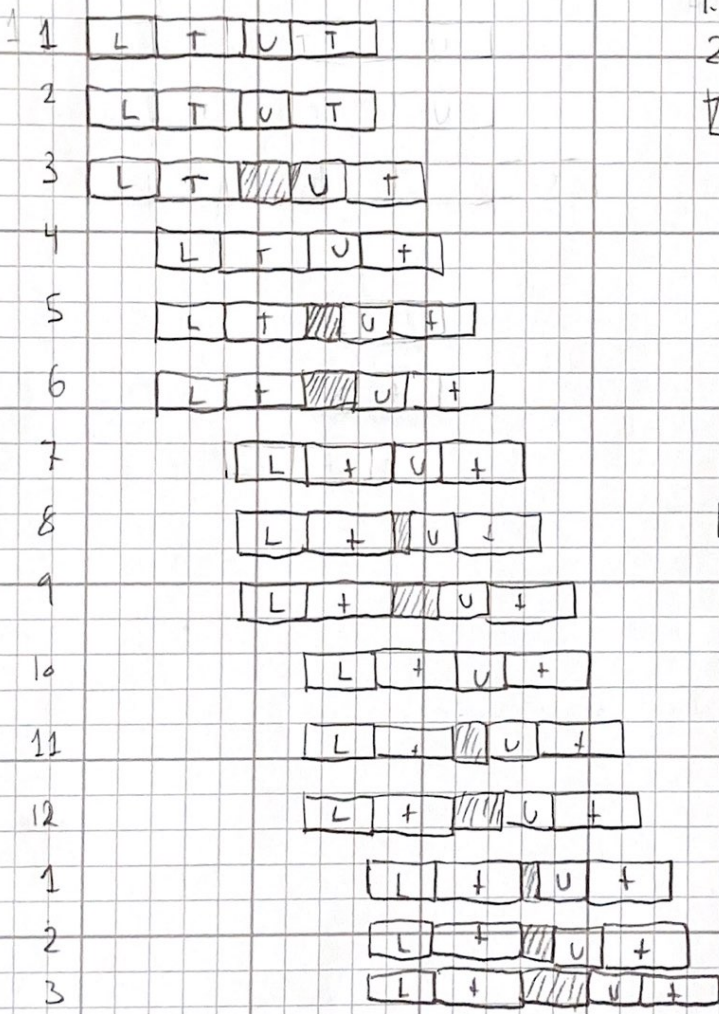
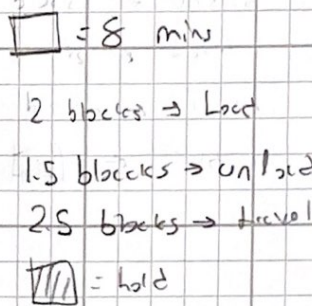
4.) $\frac{1}{1} \cdot \frac{6}{1} = 6$ or $\frac{1}{1} \cdot \frac{1}{1} = 1$
 $\frac{1}{1} \cdot \frac{1}{1} = 1$
 $\frac{1}{1} \cdot \frac{1}{1} = 1$

EEWeb

4.) $L = 16 \text{ mins}$
 $U = 12 \text{ mins}$
 $T = 20 \text{ mins}$ Cycle: 48 mins

$$T = \frac{10 \text{ miles}}{30 \text{ miles/hr}} \times \frac{60 \text{ mins}}{1 \text{ hr}} = 20 \text{ mins}$$

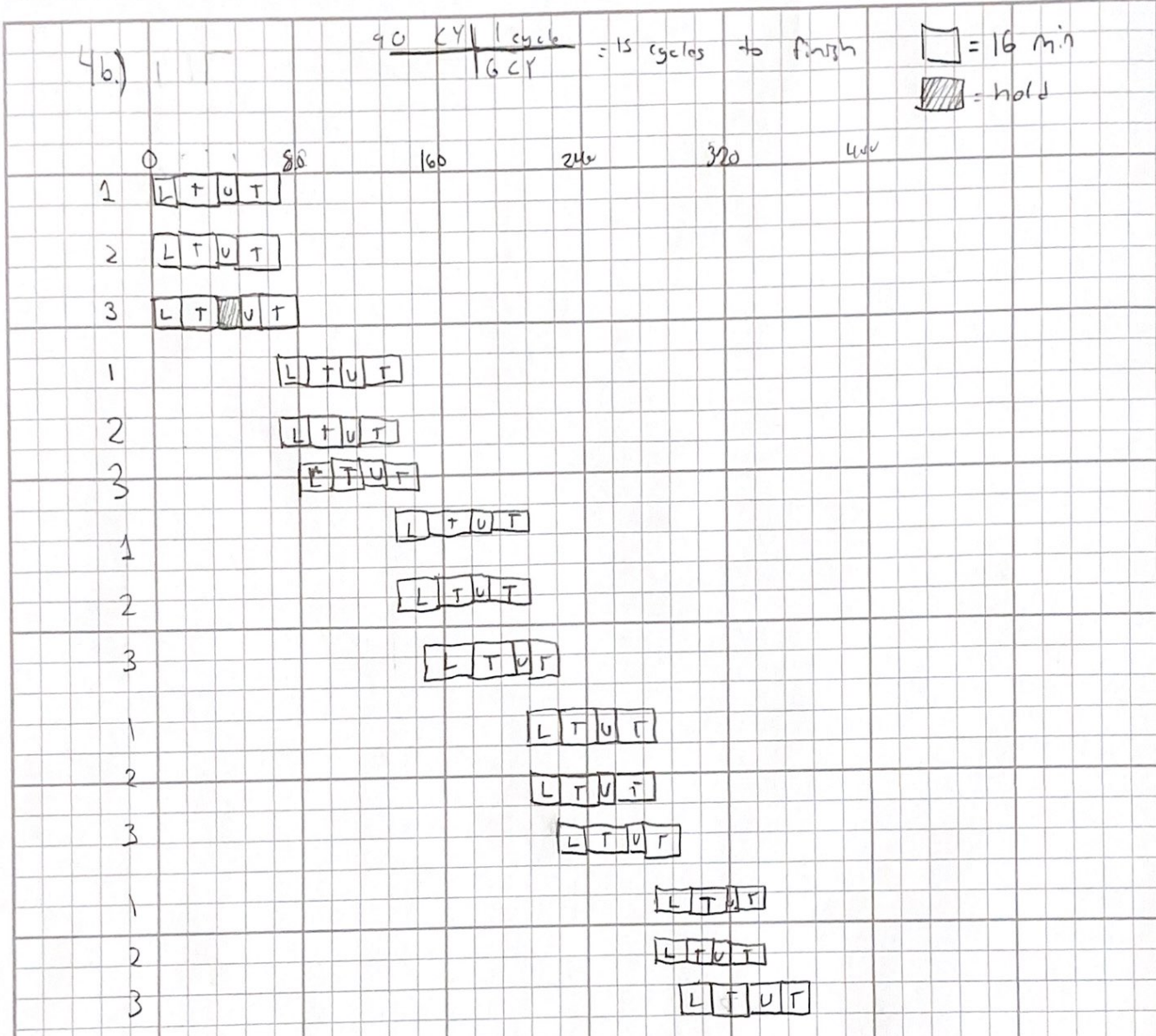
- 3 trucks per load
- 2 trucks per unload
- 5 total unloads



12 trucks to complete the job

16.5 blocks → 132 min until the last truckload of soil is unloaded

152 min for last truck to be back at quarry site



The last parcel will be dropped at $\approx 322 \text{ min}$
 the last truck will go back at $\approx 352 \text{ min}$