

## **Material and Structural Design for High Efficiency Dye-Sensitized Solar Cell**

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We report here (part 1) the size-dependent scattering efficiency and (part 2) the bi-functional material of nano-embossing hollow spherical (NeHS) TiO<sub>2</sub> for high efficiency dye-sensitized solar cell. Part 1. Effect of scattering particle size on light scattering efficiency in dye-sensitized solar cell has been investigated using two different rutile TiO<sub>2</sub> particles of 0.3 μm (G1) and 0.5 μm (G2). The conversion efficiency of 7.55% for the thin nano TiO<sub>2</sub> underlayer film is improved to 8.94% and 8.78% when G1 and G2 particulate overlayer is introduced, respectively, corresponding to 18.4% and 16.3% increases. Significant improvement and strong size-dependence are associated with the quantity and wavelength of transmitted light and the difference in reflectivity of G1 and G2 scattering particles. Part 2. Nano-embossing hollow sphere (NeHS) TiO<sub>2</sub> was prepared without the aid of template or surfactant. TEM study for the sliced NeHS confirms that the wall of hollow sphere is composed of ~18 nm anatase TiO<sub>2</sub> particles with mesoporous structure. Photovoltaic property is studied using a bilayer structured film having the NeHS TiO<sub>2</sub> overlayer. Upon deposition of the NeHS TiO<sub>2</sub> particulate film on the 6 μm-thick nanocrystalline TiO<sub>2</sub> film, the conversion efficiency is improved remarkably from 7.79% to 9.43%, corresponding to 21% increase. The NeHS TiO<sub>2</sub> overlayer film exhibits even better conversion efficiency than the films consisting of the mainly nanocrystalline TiO<sub>2</sub> and the light scattering overlayer with large TiO<sub>2</sub> particles having flat surface. Studies of incident photon-to-current conversion efficiency (IPCE) and UV-Vis reflectance suggest that such superior photovoltaic performance is attributed to the efficient light scattering and photocurrent generation characteristics by NeHS TiO<sub>2</sub>. Using the bi-functional property of NeHS TiO<sub>2</sub> and adjusting layer thickness, the conversion efficiency as high as 10.34% has been achieved under AM-1.5G one sun light intensity.